

All sizes, from 1/32 DIN to 1/4 DIN
Many additional features available:

• Open to the external world: Modbus, PROFIBUS DP and Modbus Master

Memory chip for data copying/archiving
Simple and safe to start up and use

PC configurable

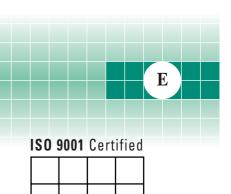
Timer, Start-up, Current transformer input



gamma**due®** series Universal Controllers, Setpoint Programmers-Controllers and Indicators







ASCON CONTROLLERS AND U

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3285.

IP65

All sizes, from

1/32 DIN to 1/4 DIN

• Withdrawable from front

• 2 front colours available

Front protection

• CE. UL and cUL

certification

IP 65

gammadue[®] series

gamma**due**[®] is the result of Ascon's experience in designing and manufacturing compact, powerful and reliable controllers and indicators

A universal instrument tailor-made...

The wide available range of formats, functions and services allows the instrument most suitable to the process needs to be chosen.

gamma**due**[®] can be used with any type of sensor (thermocouples, thermoresistances, infra-red thermometres) and linear signal (mA, Volt, Hz), as well as with non-linear signals, thanks to a special Custom linearisation.

Additional inputs are also available:

- 1 analogue input for remote Setpoint, current load control (by CT), valve drive position potentiometer
- 3 digital inputs for Auto/Man, Loc/Rem, Start/Stop, etc.

Furthermore, all types of output are available: Relay, SSR, SSR drive, mA and Volt, that can freely be configured for control, re-transmission or alarms.

Control functions are ensured through a PID algorithm developed for:

- Time proportioniong output with single or double action control

- Analogue output control

- Valve drive output control Additional functions further provide:

- 4 alarms configurable as normal, latching or blocking, that can be grouped in OR
- Local, Remote and Programmed Setpoint management
- Both "master" and "slave" serial communications
- Mathematical package.

AutoLink SCADA software for machines

and/or small plants

- Windows environment - Self-configuration of
- up to 32 gamma**due**[®] and delta**due**[®] instruments; simple and flexible
- Overview, trend and alarm pre-formatted pages
- Plant synoptics
 Data archiving and report generation.



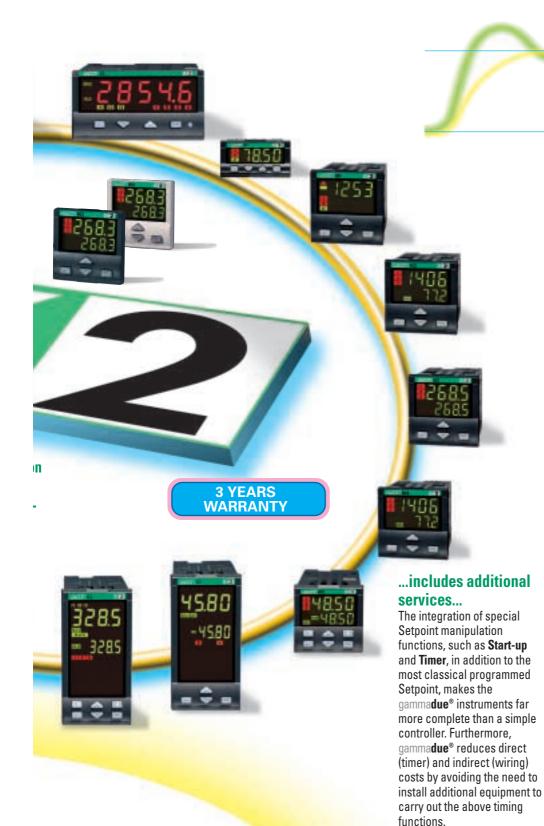
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...open to the external world...

Interfacing with the outside world is ensured through the three types of serial communications which, using two of the most established standard protocols -**Modbus** and **PROFIBUS DP** - allow gamma**due**® to be integrated in control, supervision and monitoring systems. Furthermore, the presence of **Modbus Master**, integrated with the mathematical package,

NIVERSAL PANEL INDICATORS



...adaptable to the process...

gammadue® 's Fuzzy-Tuning is very sophisticated: it avails of two initial "one-shot" tuning methods and an automatic system which, on the basis of the process conditions, selects the optimal one. The Adaptive-Tuning function optimises the control of processes whose characteristics are continuously changing.

...and to the operator...

A particular customisable, password protected viewing procedure (**fast view**) allows the operator to reach rapidly the functions and information considered most important, while the option of hiding parameters or preventing their alteration prevents misuse of the instrument.

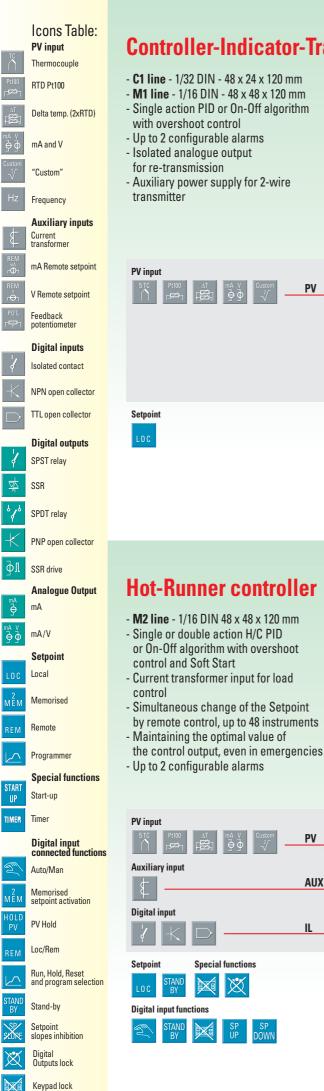
A memory chip is available to aid start-up operations. This chip is capable of memorising all data concerning one controller and downloading them into other controllers or archiving them. Furthermore, there is also a software package for configuring and parametrising by PC.

Fast view

allows the top range instrument to receive, process and send data (for example the Setpoint) to other controllers belonging to the gammadue[®] series or simply equipped with **Modbus Slave** serial communications.



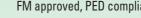
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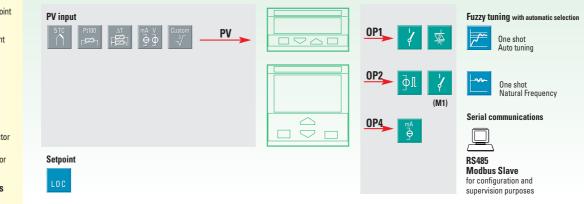
Controller-Indicator-Transmitter

- Configurable as controller,

- Indicator with or without alarm thresholds, Indicator/Transmitter
- Safety Limiter function (C1 only)
- FM approved, PED compliant.







Hot-Runner controller

- M2 line 1/16 DIN 48 x 48 x 120 mm
- or On-Off algorithm with overshoot
- Simultaneous change of the Setpoint by remote control, up to 48 instruments

- 1 digital input for Auto/Man,
- Loc/Stand-by, keypad lock - Auxiliary power supply for 2-wire transmitter.



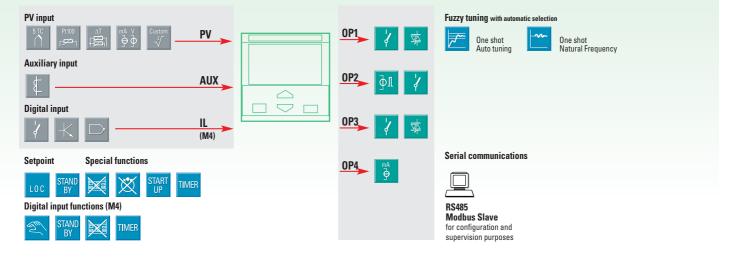
PV input				Fuzzy tuning with automatic selection
	PV		<u>OP1</u>	One shot Auto tuning
Auxiliary input				
	AUX		<u>OP2</u> <u></u> ϕ I //	One shot Natural Frequency
Digital input				
			<u>OP3</u>	
Setpoint Special functions				Continuous tuning
LOC STAND BY				Adaptive
Digital input functions				·
STAND BY SP DOWN				
	5TC PUOD AT mA ¥ Custom Auxiliary input Digital input ✓ ✓ ✓ Setpoint Special functions Loc STAND ✓ Status SP SP	Setpoint Special functions Loc Statut Digital input LL	Setpoint Special functions Loc Stando Digital input LL	Image: State of the

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Temperature controller

- M3/M4 line 1/16 DIN 48 x 48 x 120 mm
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- Current transformer input for load control
- Up to 2 configurable alarms
- 1 isolated analogue output for re-transmission (M3)
- 1 isolated analogue output for control and/or re-transmission (M4)
- Special functions: Start-up and Timer - 1 Digital input (M4): Auto/Man,
- Loc/Stand-by, keypad lock
- Auxiliary power supply for 2-wire transmitter
- Safety Limiter function (M4 only) FM approved, PED compliant.



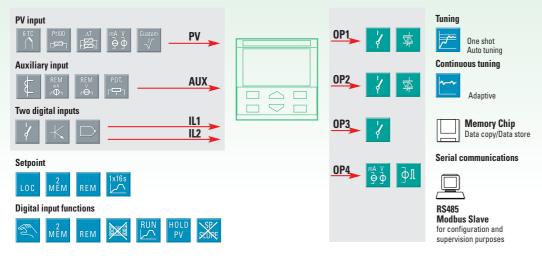


Process controller with programmable Setpoint

- M5 line 1/16 DIN 48 x 48 x 150 mm
- 50ms sampling time
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- time proportioning, analogue and valve drive control
- Auto/Man with bumpless
- Up to 4 configurable alarms

- Remote Setpoint with Bias and Ratio trim
- 1 Setpoint programmed up to 16 segments
- Fast View for customised parameters menu
- Memory chip for data copying/archiving
- Auxiliary power supply for 2-wire transmitter.

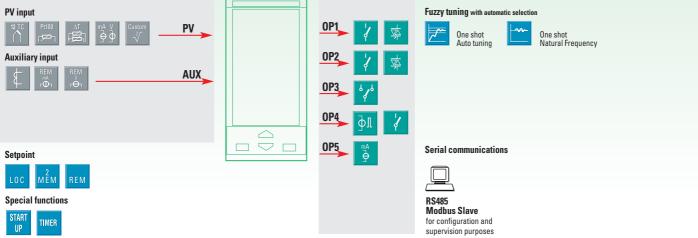




Heat/Cool Temperature controller

- X1 line 1/8 DIN 48 x 96 x 110 mm
- 01 line 1/4 DIN 96 x 96 x 110 mm
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- 1 isolated analogue output for re-transmission
- Up to 3 configurable alarms
- Special functions: Start-up and Timer - Auxiliary power supply for 2-wire transmitter.





Double action controller with analogue output

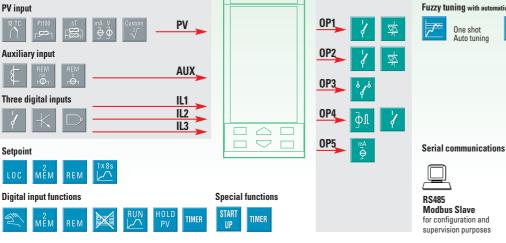
- X3 line 1/8 DIN 48 x 96 x 110 mm
- 03 line 1/4 DIN 96 x 96 x 110 mm
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- Current transformer input for load control
- 1 isolated analogue output for control or re-transmission
- Auto/Man with bumpless
- Up to 3 configurable alarms

- 1 programmed Setpoint
- up to 8 segments
- Special functions: Start-up and Timer
- Auxiliary power supply for 2-wire transmitter.



One shot Natural Frequency

One shot Auto tunino

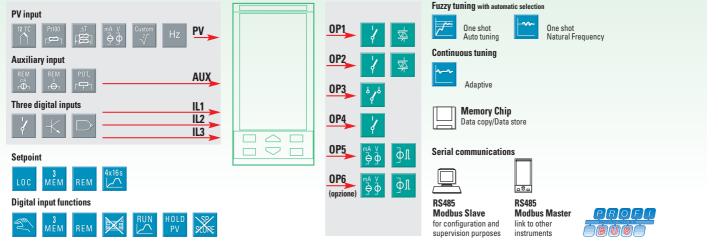


Process controller-Programmer with PROFIBUS DP and Modbus Master/Slave

- X5 line 1/8 DIN 48 x 96 x 110 mm
- **Q5 line** 1/4 DIN 96 x 96 x 110 mm
- 50ms sampling time
- 2 isolated analogue outputs for control and/or re-transmission
- Single or double action H/C PID or On-Off algorithm with overshoot control and Soft Start
- time proportioning, analogue and valve drive control
- Auto/Man with bumpless
- Up to 4 configurable alarms

- Remote Setpoint with Bias
- and Ratio trim
- 4 Setpoint programs up to 16 segments each
- Mathematical package
- Fast View for customised parameters menu
- Memory chip for data copying/archiving
 Auxiliary power supply for 2-wire transmitter.



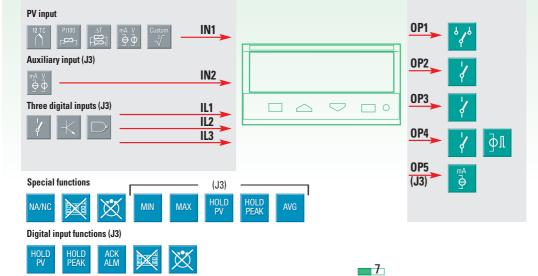


Single or double input universal indicators

- J1/J3 line 1/8 DIN 96 x 48 x 110 mm
- Configurable display colour: red or green
- Main universal input
- Auxiliary Input (J3): mA, V,
- Auxiliary input (33). InA, v, for mathematical functions in combination with the main input
 Up to 4 configurable alarms,
- NO or NC contacts, ISA sequence (J3)
- Isolated analogue output for re-transmission

- 3 digital inputs (J3) for PV hold, min/max selection, alarm acknowledgement
- Auxiliary power supply for 2-wire transmitter.





Serial communications



RS485 Modbus Slave for configuration and supervision purposes



ASCON spa

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